

## LBR-R SmartFilter with rotary valve

The filter is designed for small and medium-sized air flows with large material concentration.



### Specification

Parameters	Description
Temperature	Max. 75°C
Positive pressure	Max. 800 Pa $P_{red} < 20 \text{ kPa (0,2 bar)}$
Negative pressure	Max. 500 Pa Option 5000 Pa only for Vacuum version
Power supply:	230 / 400 V Regeneration fan – 1,1 kW (option 2,2 kW)
Filter element	Superbag 2000 XT15 with $\varnothing 200 \text{ mm}$ collar
Max. quantity of modules	4 modules
Filter area (m <sup>2</sup> ) per module	HJ: 85 m <sup>2</sup> HE: 42 m <sup>2</sup> LJ: 40 m <sup>2</sup> LE: 20 m <sup>2</sup>
Max. filtration area (m <sup>2</sup> )	HJ: 340 m <sup>2</sup> HE: 168 m <sup>2</sup> LJ: 160 m <sup>2</sup> LE: 80 m <sup>2</sup>
Door switch	At the inspection doors in the filter hopper. At one filter module door per each 5 modules. At each inlet module door.

### Product Marking of LBR-R SmartFilter:

The marking is based on product certificate Baseefa 06 ATEX 0068X:

- The explosion relief doors are marked:



The LBR-R SmartFilters with rotary valve is designed for small and medium-sized air flows with large material content, for example filtration of waste-laden extracted air particularly in the wood and paper industries.

The medium/large particles are separated in the filter hopper (inlet section optional) and the air is afterwards distributed to the filter bags. The collected material is discharged through the rotary valve or screw conveyor.

The filter is typically used in situations requiring non-pressurized material discharge directly into a silo, container or separate material transport system.

The filter can be supplied for either continuous operation or with a pause for cleaning of the filter bags every four hours.

The LBR Smartfilter is suitable for explosive dusts type St1 and St2.

### Description

The LBR Smartfilter is a modular filter made of galvanised steel sheets.

(Size of base module: 1200 x 1200 mm).

The filter is self-supporting; it has telescopic supporting legs and is suitable for outdoor locations.

Each module of the module filter construction is fitted with a combined inspection and explosion relief door. Side venting is standard. (Option – top venting or venting type UP).

The filter is available in two widths, type E – one module wide (1200 mm) and type J – two modules wide (2400 mm).

Inlet of air in hopper or via inlet module.

A regeneration fan can be mounted for reverse air cleaning of the filter bags according to a pre-set sequence. Positioning of the regeneration fans - optional on the roof or on the side.

Superbag 2000 antistatic polyester filter bags are standard (25 per module).

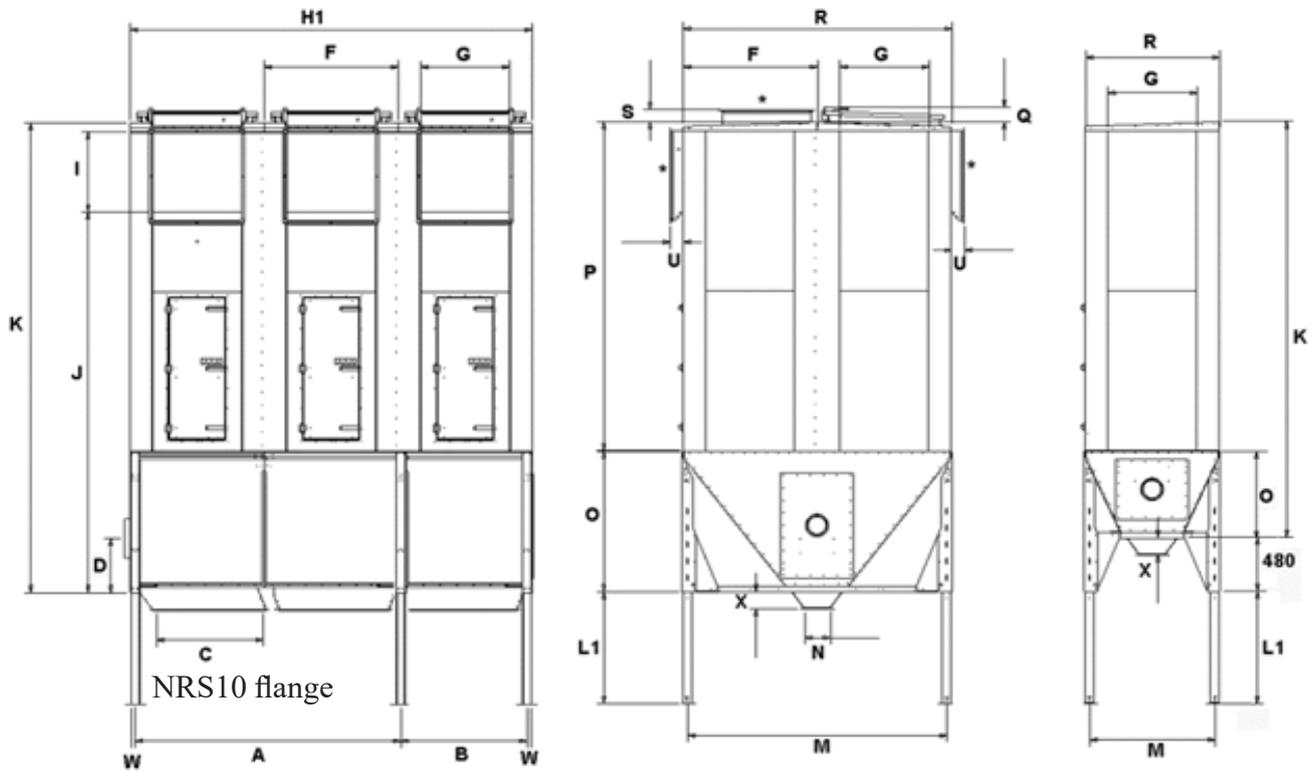
For dust type St1 for installation in non-zone is marked:



For dust type St1 and St2, the filter body is marked:



Dimensions



Type	A #	B	C	D***	F	G	H1	I	J**	K**	M	N	O	P**	Q	R	S	U	W	X
E	2400	1106	952	485	1200	800	3600	720	2937	3740	1121	240	780	2960	135	1200	115	150	47	132
J	2400	1106	952	485	1200	800	3600	720	3420	4220	2321	240	1260	2960	135	2400	115	150	47	153

\* Optional position of outlet / reg. fan. 800 x 800 or 600 x 600 mm. (LJ version: not on door side)

\*\* Height of LJ version – reduce 1440 mm

\*\*\* 400 mm to bottom place in hopper

# Optional 1200 mm.

L1 - telescopic filter legs		
Type	Min. Adjust	Max. Adjust
L= 1196	155	850
L= 1596	555	1250
L= 2195	1155	1850
L=2596	1555	2250

Type	Weight per module
HJ - over pressure	567 kg
HE - over pressure	391 kg
HJ - vacuum	742 kg
HE - vacuum	496 kg

Filter length			
Type	H1	Type	H1
1 HJ & LJ	1200	1 HE & LE	1200
2 HJ & LJ	2400	2 HE & LE	2400
3 HJ & LJ	3600	3 HE & LE	3600
4 HJ & LJ	4800	4 HE & LE	4800
5 HJ & LJ	6000		
6 HJ & LJ	7200		